

# Triple-Biocide Solution for the Ultimate Clean Pontoons



**Bold Colors  
Block Hard Growth**

Coating aluminum pontoons with Tuff Stuff high-build epoxy primer and Colorkote triple-biocide antifouling paint is the ultimate method to halt corrosion and marine growth. Tuff Stuff high-build epoxy primer encapsulates the aluminum to create a corrosion-inhibiting water barrier while Colorkote triple-biocide antifouling paint defends against marine growth without reacting with, and damaging, the aluminum pontoons.



## Protect Your Pontoons with a Proper Coating System

- Aluminum compatible primer and paint system
- Suitable for fresh, brackish and salt waters
- 6 base colors that are mixable to thousands of custom colors
- Simple surface and painting process
- Available 1-Year Written Guarantee\*

Ask your boatyard and marine supply centers for Sea Hawk's  
Tuff Stuff primer and Colorkote antifouling

\*When applied by Sea Hawk  
Certified Boatyard/Applicator

[www.SeaHawkPaints.com](http://www.SeaHawkPaints.com)

Hand Crafted in  
*America!*<sup>™</sup>

**Sea  
Hawk**  
PREMIUM YACHT FINISHES



# Application – FAQs

1. What safety precautions should I consider when coating pontoons?

**Answer:** Ensure the area is adequately ventilated and the applicator is wearing the correct PPE, i.e., a solvent mask, eye protection, nitrile rubber gloves, overalls. Be sure to read all product application and safety precautions. For more information visit [www.seahawkpaints.com](http://www.seahawkpaints.com) to view Safety Data Sheets and Technical Data Sheets.

2. What surface preparation is required?

**Answer:** 1.) Degrease with Sea Hawk's S-80 Wax "N" Grease Killer. 2.) Sand well with 36-80 grit aluminum compatible sandpaper. 3.) Clean sanded surface and allow to dry. 4.) Apply tape at the waterline.

3. What is needed when priming pontoons?

**Answer:** 1.) Tuff Stuff, a two-part primer. 2.) Shake both parts individually on a paint shaker. 3.) Mix both parts together in equal proportions thoroughly and wait 20 minutes. 4.) Spray or roll one coat and wait until it is tacky to the touch. 5.) Spray or roll a second coat. 6.) Be sure to refer to Tuff Stuff safety and application guidelines on the can and the TDS (Technical Data Sheet).

4. When can I apply the Colorkote antifouling paint?

**Answer:** 1.) Spray or roll the first coat of Colorkote when the Tuff Stuff primer is tacky to the touch. **IMPORTANT:** If you wait too long and Tuff Stuff is completely dry (approx. 24 hours) you must apply another coat of Tuff Stuff, wait until it is tacky to the touch, then apply the first coat of Colorkote. 2.) Spray or roll a second coat of Colorkote when the first coat is dry to the touch (1-2 hours depending on air temperature. Refer to Drying Times table below). 3.) Be sure to refer to Colorkote safety and application guidelines on the can and the TDS.



Black 4905

Blue 4902



Green 4903

Red 4901



Yellow 4904

Bright White 4910



4 parts Black & 1 part Bright White



1 part Black & 1 part Bright White



4 parts Bright White & 1 part Black

Variance in the printing process can affect the representations here of our actual paint colors.

## Tuff Stuff Drying Times

Substrate Temp.	Touch Dry	Recoating With Tuff Stuff		Overcoating With Bottom Paint
Temp F°(C°)	Min	Min	Max	Max
73°F (23°C)	2 hrs	3 hrs	6 days	24 hrs

## Colorkote Drying Times

Substrate Temp.	Touch Dry	Overcoating Time	Launch
73°F (23°C)	2 hrs	5 hrs	12 hrs
95°F (35°C)	1 hrs	3 hrs	12 hrs

