

# Technical Bulletin:

## TUFF STUFF & TUFF STUFF Low VOC Primer – Reducing Viscosity for Easier Rolling

### Overview

- Tuff Stuff & Tuff Stuff Low VOC High Build Epoxy Primers are formulated with a higher viscosity in order to expedite hull priming by applying greater Wet Film Thickness (WFT) per coat. This will reduce the total number of coats required (typically 3 coats) to achieve the final Dry Film Thickness (DFT) requirements (10 – 20 mils depending on substrate).
- In some instances, applicators who are familiar with InterProtect® 2000 prefer to apply more coats of a lower viscosity solution. In these cases, reduce Tuff Stuff and Tuff Stuff Low VOC with Sea Hawk 2084 Tuff Stuff Reducer to achieve the lower viscosity associated with InterProtect® 2000.

### Reduction Table

<b>Tuff Stuff 1284 &amp; 1285 2-Gallon Kit</b>	<b>Tuff Stuff Low VOC 1286 &amp; 1287 1-Gallon Kit</b>	<b>InterProtect® 2000e*</b>
Unreduced Viscosity 101 KU	Unreduced Viscosity 91 KU	Unreduced Viscosity 77 KU
Reduced with 46 Oz. of 2084 76 KU	Reduced with 12.5 Oz. of 2084 74 KU	

#### Note:

Reduced Tuff Stuff & Tuff Stuff Low VOC requires more coats to achieve the desired 10 – 20 mils DFT.

All viscosity readings taken after a 20-minute induction time at 75° F.

2084 Tuff Stuff Reducer is available in gallon and quart sizes.

*For more information contact your local Sea Hawk Paints sales representative or contact us at  
ContactUs@SeaHawkPaints.com and 727-523-8053 8:00 a.m. – 4:30 p.m. (EST) Monday – Friday*

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