

# The Ultimate Solution for Clean Pontoons



Coating aluminum pontoons with [Tuff Stuff high-build epoxy](#) primer and [Smart Solution](#) metal-free antifouling paint is the ultimate method to arrest corrosion and marine growth. Tuff Stuff high-build epoxy primer encapsulates the aluminum to create a corrosion-inhibiting water barrier while Smart Solution metal-free antifouling paint defends against marine growth without reacting with, and damaging, the aluminum pontoons.

**Arrest Corrosion  
and Fouling**



## Protect Your Pontoons with a Proper Coating System

- Aluminum compatible primer and paint system
- Suitable for fresh, brackish and salt waters
- 7 colors to choose from
- Simple surface and painting process
- Available 1-Year Written Guarantee\*

Ask your boatyard and marine supply centers for Sea Hawk's Tuff Stuff primer and Smart Solution antifouling

\*When applied by Sea Hawk  
Certified Boatyard/Applicator

[www.SeaHawkPaints.com](http://www.SeaHawkPaints.com)

Hand Crafted in  
*America!*<sup>™</sup>

**Sea  
Hawk**  
PREMIUM YACHT FINISHES



# Application – FAQs

1. What safety precautions should I consider when coating pontoons? **Answer:** Ensure the area is adequately ventilated and the applicator is wearing the correct PPE, i.e., a solvent mask, eye protection, nitrile rubber gloves, overalls. Be sure to read all product application and safety precautions. For more information visit [SDS](#) and [TDS](#) at [www.seahawkpaints.com](http://www.seahawkpaints.com).
2. What surface preparation is required? **Answer:** 1.) Degrease with solvent, 2.) Sand well with 36-80 grit aluminum compatible sandpaper. 3.) Clean sanded surface and allow to dry, 4.) Apply tape at the waterline.
3. What is needed when priming pontoons? **Answer:** 1.) Tuff Stuff is a two-part primer, 2.) Shake both parts on a paint shaker, 3.) Mix both parts in equal proportions thoroughly and wait 20 minutes, 4.) Spray or roll one coat and wait until it is tacky to the touch, 5.) Spray or roll a second coat. 6.) Be sure to refer to Tuff Stuff safety and application guidelines on the can and the TDS (Technical Data Sheet).
4. When can I apply the Smart Solution antifouling paint? **Answer:** 1.) Spray or roll the first coat of Smart Solution when the Tuff Stuff primer is tacky to the touch, 2.) Spray or roll a second coat of Smart Solution when the first coat is dry to the touch. 3.) Be sure to refer to Smart Solution safety and application guidelines on the can and the TDS.



Watch pontoon bottom system instructional video here:

<https://bit.ly/2Ed8JsX>

Variance in the printing process can affect the representations here of our actual paint colors.

## Tuff Stuff Drying Times

Substrate Temp.	Touch Dry	Recoating With Tuff Stuff		Overcoating With Bottom Paint
Temp F°(C°)	Min	Min	Max	Max
73°F (23°C)	2 hrs	3 hrs	6 days	24 hrs

## Smart Solution Drying Times

Substrate Temp.	Touch Dry	Minimum	Maximum	Launch
73°F (23°C)	2 hrs	1 hr	N/A	12 hrs
95°F (35°C)	1 hr	1 hr	N/A	12 hrs

