



# HAWK EPOXY CLEAR FINISH CATALYST

## C5

### Safety Data Sheet

#### Very Clear Finish with Exceptional Moisture Barrier

- Perfect for Natural Wood and Carbon Fiber Clear Finish
- No Blush

#### CHEMTREC 24-HR EMERGENCY RESPONSE NUMBER

800-424-9300 • OUTSIDE US 703-527-3887  
CHEMTREC should only be called in the event of chemical emergencies involving spill, leak, fire, exposure, or accident involving chemicals.



Premium Quality  
Epoxy Catalyst



OVER  
35  
YEARS

### Sect. 1 – Product Identification

Product Name: **Hawk Epoxy Clear Finish Catalyst C5**      Synonyms: **Modified polyamine**  
Product Use: **Yacht Repair**      Revision Date: **March 2014**  
Appearance: **Liquid yellow amine**      Prepared by : **Chief Chemist**  
Cas Number: **Mixture**

### Sect. 2 – Hazardous Identification

EMERGENCY OVERVIEW: DANGER! Corrosive to eyes and skin. Harmful if swallowed, inhaled or absorbed through the skin. Can cause allergic skin and respiratory reactions

EYE CONTACT: Moderate to severe irritation with possible tissue damage. Concentrated vapors can be absorbed in eye tissue and cause eye injury. Contact causes discomfort and possible corneal injury or conjunctivitis.

ACUTE SKIN CONTACT: May cause strong irritation, redness. Possible mild corrosion.

CHRONIC SKIN CONTACT: Prolonged or repeated contact may cause an allergic reaction and possible sensitization in susceptible individuals. Large dose skin contact may result in material being absorbed in harmful amounts.

ACUTE INHALATION: May cause respiratory tract irritation. Coughing and chest pain may result.

SYMPTOMS OF OVEREXPOSURE: Respiratory tract irritation. Skin irritation and redness. Possible allergic reaction seen as hives and rash. Eye irritation. Possible liver and kidney disorders upon long term skin absorption overexposures.

INGESTION: Single dose oral toxicity is moderate. May cause gastrointestinal tract irritation and pain. Aspiration hazard.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Chronic respiratory disease, asthma. Eye disease. Skin disorders and allergies.

CHRONIC INHALATION: May cause respiratory tract irritation, coughing, sore throat, shortness of breath or chest pain.

HMIS Rating:      Health: 3      Flammability: 1      Reactivity: 0



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#### Sect. 3 – Composition/information on ingredients

Hazardous Components	Cas Number	Percentage Range by Weight	Reg Agency	PPM	MG/M3	Notes
Polymer of Bis-A, TMD	111850-23-8	<20				
polyoxypropylenediamine	9046-10-0	<30	ACGIH TLV OSHA-PEL			
Isophoronediamine	2855-13-2	<50				
Trimethylhexamethylenediamine	25513-64-8	<10				
hydroxybenzene	108-95-2	<10	ACGIH-STEL			

#### Sect. 4 – First Aid Measures

**EYE CONTACT:** Hold one eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first five minutes, then continue rinsing the eye. Contact a poison control center for treatment advice.

**SKIN CONTACT:** Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call poison control center or doctor for treatment advice. Wash contaminated clothing before reuse.

**INHALATION:** Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth. Call a poison control center or doctor for further treatment advice.

**INGESTION:** Immediately call a poison control center or doctor. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give any liquid to the person. Do not give anything by mouth to an unconscious person.

**NOTE TO PHYSICIAN:** There is no specific antidote for effects from overexposure to the material. Treatment should be directed at the control of symptoms and the clinical condition.

#### Sect. 5 – Fire Fighting Measures

**FLASH POINT:** >200°F

**EXTINGUISHING MEDIA:** Use dry chemical, carbon dioxide, water spray, or foam.

**FIRE FIGHTING PROCEDURES:** As in any fire, wear complete fire service protective equipment, including full-face MSHA/NIOSH approved or equivalent self-contained breathing apparatus. Use water to cool fire-exposed container/structure/protect personnel.

**FIRE AND EXPLOSION HAZARDS:** Can release vapors that form explosive mixtures. Vapors can travel to a source of ignition and flash back. Closed containers may explode when exposed to extreme heat (fire). Toxic vapors may be given off in a fire.

#### Sect. 6 – Spill and Leak Procedures

Stop spill/leak if no risk involved. Avoid breathing vapor. Eliminate All sources of ignition such as flares, flames (including pilot lights), and electrical sparks. Ventilate area. Take up carefully to avoid heat and sparks. Use an inert absorbent to complete a clean-up. This material reacts with oxidizing materials. Dispose of contaminated absorbent, container and unused contents in accordance with local, state, and federal regulations.



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### **Safety Data Sheet**

#### **Sect. 7 – Handling and Storage**

**HANDLING:** Avoid breathing of vapors, mists or fumes. Do not get on the skin, in eyes or on clothing. Spray paint in accordance with OSHA 29 CFR 1910.107. Use with adequate ventilation. Wash thoroughly after handling.

**STORAGE:** Store in cool, dry place away from high temperatures and moisture. Keep container tightly closed.

**STORAGE TEMPERATURE (min./max.):** 40°F (4°C) / 90°F (32°C).

#### **Sect. 8 – Exposure Controls/Personal Protection**

**ENGINEERING CONTROLS:** Ventilation is normally required when handling or using this product to keep exposure to airborne contaminants below the exposure limit. Facilities storing or utilizing this product should be equipped with and eyewash station and shower.

**RESPIRATORS:** Ensure fresh air entry during the application and drying. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, or if air monitoring demonstrates vapor level is above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved or equivalent) during and after application. Respirator selection, use and maintenance should be in accordance with the requirements in 29 CFR 1910.134 and NIOSH 42 CFR 84, whenever workplace conditions warrant a respirator's use.

**PERSONAL PROTECTIVE EQUIPMENT:** Industrial safety glasses at a minimum. As necessary for work conditions: use side shields, goggles, or face shield. As required, chemical resistant flexible-type gloves (heavy duty neoprene or equal). Wear industrial type-work clothing and safety footwear. Depending on working conditions, i.e., contact potential, wear resistant protective garments such as head/neck cover, aprons, jackets, paints, coveralls, boots, etc.

#### **Sect. 9 – Physical and Chemical Properties**

**Weight Per Gallon:** 7.98 LBS

**Vapor Pressure:** <1mmHg @ 68°F/20°C

**pH:** Alkaline

**Solubility in Water:** Appreciable

**Color:** light yellow

**% Volatile by Weight:** 0.08 lb/gal mixed

**Vapor Density:** Heavier than air

**Specific Gravity:** 0.96

**Viscosity:** 55-65KU

**Odor:** Ammonia-like

#### **Sect. 10 – Stability and Reactivity**

**Stability:** Stable

**Hazardous Polymerization:** Will not occur.

**Incompatibility:** Avoid oxidizing agents, heat, sparks, and open flames.

**Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, oxides of nitrogen and other toxic organic compounds.

#### **Sect. 11 – Toxicological Information**

**Acute Oral Effets(LD50):** (rat)910-2910 mg/kg (components)

**Acute dermal Toxicity(LD 50):** Rabbit>2000 mg/kg (components)

**Sensitization:** may cause skin and respiratory sensitization

**Skin and eye Irritation:** Corrosive

**Components Toxicological information:** phenol can cause skin depigmentation and damage to liver and thyroid



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#### Sect. 12 – Ecological Information

Product has not been tested for ecological toxicity.

#### Sect. 13 – Disposal Considerations

Dispose of unusable product in accordance with local, state, and federal regulations.

#### Sect. 14 – Transportation Information

##### DOT Non– Bulk

Shipping name: Polyamine  
Technical shipping name: propylenediamine  
Hazard Class: class 8  
U.N./N.A Number: UN 2735  
Packing Group: PG II  
Marine Pollutant: No

##### IMDG

Shipping name: Polyamine  
Technical shipping name: Propylenediamine  
Hazard class: Class 8  
U.N. Number: UN2735  
Packaging Group: PGII  
Marine Pollutant: no

##### ICAO/IATA

Shipping name: polyamine  
Technical shipping: Propylenediamine  
Hazard class: Class 8  
U.N. Number: UN2735  
Packaging Group: PGII  
Marine Pollutant: No

#### Sect. 15 – Regulatory Information

SARA TITLE III SECTION 313 CHEMICALS: this product contains phenol and is subject to the reporting requirements section 313 title III.

OSHA STATUS: Corrosive ;possible liver or kidney toxin.

TSCA STATUS: All components listed on TSCA inventory or otherwise comply with TSCA requirements.

CEPA Chemical Inventory Status: All components are listed or are otherwise compliant with CEPA.

STATE REGULATORY INFORMATION: The following chemicals are specifically listed or otherwise regulated by individual states. For details on your regulatory requirements you should contact the appropriate agency in your state.

##### COMPONENT NAME(CAS#)

Phenol (108-95-2)  
TEPA (112-57-2)  
TETA (112-24-3)  
Phenol(111-40-0)

##### CONCENTRATION

##### STATE CODE

NJ, RI, PA, MA, IL  
MA, NJ, PA  
MA, NJ, PA  
NJ, RI, PA, MA, IL

Globally Harmonized System:



Corrosive



Irritant



Health Hazard

#### Sect. 16 – Other Information

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